

## CNC CUTTING OF THE ELEMENTS

The plates are cut on the basis of the working drawings transmitted and approved by you.

### CNC – STANDARD CUT FOR CEILING AND ROOF ELEMENTS

- standardised CNC cutting including loading sequence, max. 45 pieces / lorry load
- rectangular linear cuts to plate surface including standard joints (layer rebate/rebate board)
- with a few diagonal cuts up to a maximum cutting depth of 260 mm
- if required, a 4 running metre milling of round contours in shape, in a right angle to the plate upper edge
- all inside edges are executed with a radius of 20 mm
- the minimum cutting width/minimum cutting length is respectively 1 m
- the assessment respectively refers to one project

### CNC – STANDARD CUT FOR WALL ELEMENTS

- standardised CNC cutting including loading sequence, max. 45 pieces / lorry load
- rectangular linear cuts to plate surface (door and window cut-outs)
- with a few diagonal cuts up to a maximum cutting depth of 260 mm
- if required, a 6 running metre milling of round contours in shape, in a right angle to the plate upper edge
- all inside edges are executed with a radius of 40 mm
- the minimum cutting width/minimum cutting length is respectively 1 m
- the assessment respectively refers to one project

All cutting services, which exceed this definition, are assessed on a project specific basis and are invoiced according to the actual expense.

### CNC – SPECIAL TRIMMING

- upon request and after presentation of detailed plans